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A green and sustainable approach to utilize bio-ionic liquids for the selective precipitation of high purity agarose from an agarophyte extract†

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A few choline based bio-ionic liquids (bio-ILs) were employed for the first time for the selective precipitation of agarose from the hot seaweed extract of *Gracilaria dura* (an agarophyte) under ambient conditions. The method thus developed is much “greener” and economical in comparison with the methods widely practiced for agarose production. Among the bio-ILs, choline laurate was found to be the most effective for the isolation of agarose with a lower usage level (4.0%, w/w) with the yield of $14.0 \pm 0.5\%$ w/w. Agarose obtained by this process had the desired properties required for molecular biological applications and gel electrophoresis. Furthermore the bio-ILs were recycled and reused for subsequent batches of agarose isolation without compromising the yield and quality of biopolymers.

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1. Introduction

Agarose is a hydrophilic linear galactan, composed of repeating disaccharide units, (1,3) linked β -D-galactopyranose (G) and (1,4) linked α -3,6-anhydro-L-galactopyranose (A) (Fig. 1a).¹ It forms weak to strong hydrogels depending on its concentration, which is ideal for diffusion and electro-kinetic movement of biopoly-

mers such as DNA. The quality of agarose mainly depends on the quantity of sulphate present in it and is the basis of its commercial grading. Red seaweeds such as *Gelidium* spp., *Gracilaria* spp., *Acanthopeltis* spp., *Ceramium* spp., *Pterocladia* spp., and *Campylaeophora* spp. are mainly used for the production of agar and agarose.² Native and cultivated *Gracilaria dura* (*G. dura*) of Indian seawater has been recently reported as a promising bio-resource for the preparation of agarose through alkali treatment and surfactant-induced selective precipitation processes.^{3,4} In addition to these, there are a number of methods available in the literature describing isolation of agar such as repeated freeze-thaw, pressure syneresis, solvent precipitation *etc.*⁵ Agarose (Fig. 1a), which is almost chargeless, is normally obtained by the purification of agar by chromatographic fractionations.⁶

Due to unique properties such as negligible vapour pressure, high boiling point, large electrochemical window, recyclability *etc.*, ionic liquids (ILs) are much preferred choice for various applications such as in materials design,⁷ to dissolve and extract various biopolymers⁸ and as extraction media for polysaccharides.⁹

Although we have recently demonstrated the ability of few synthetic surfactants for the selective precipitation of agarose⁴ a “greener” route for the isolation of the biopolymer was explored in the present work, where non-toxic and biodegradable ionic liquids of bio-origin (Fig. 1b) were employed for the job. Furthermore during the downstream processing, the bio-IL was successfully recovered from the spent solutions and was reused for the subsequent batches without compromising the purity and yield of agarose.

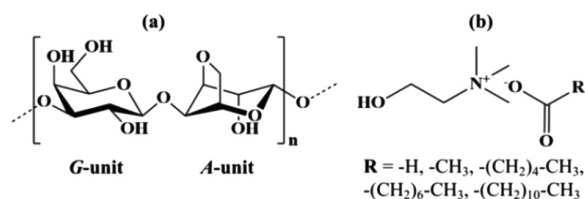


Fig. 1 Structure of (a) repeating unit of agarose and (b) choline based bio-ionic liquids used in this study.

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